



Advanced Controls & Distribution, LLC
20800 Route 19 • Cranberry Twp., PA 16066
Ph: 724-741-8200 • Fax: 724-741-8201 • www.acdist.com • Twitter: @ACD_Dist

ACD TECH BULLETIN 10_13_1

SIMOREG DC-Master (6RA70) DC Drives Product Phase Out

SIMOREG DC-Master (6RA70) DC Drives have an excellent reputation in the industrial market due to their reliability, superior functionality, flexibility and power range. With the new SINAMICS family of drives, Siemens will continue their success of being the global market leader in DC Drives. The SINAMICS 6RA80 product is the replacement for the 6RA70 DC-Master.

Siemens has officially announced the product phase out period for SIMOREG DC-Master (6RA70) DC Drives, as follows:

- **February 1, 2014 to October 1, 2020** Product cancellation begins with full service and spare parts support; complete units will be available at both increased cost and delivery times
- **October 1, 2020 to October 1, 2022** Spare parts will only be offered, subject to availability; spare parts may be new or refurbished.
- **After October 1, 2022** End of 6RA70 product life

Advanced Controls & Distribution (ACD) maintains an extensive inventory of spare parts for the 6RA70 products along with its predecessor the 6RA24 products.

Please contact your ACD Account Manager for more information and support on migration from SIMOREG DC-Master (6RA70) DC Drives to SINAMICS 6RA80 DC Drives.

"ACD is a dynamic, technology leading, full-line industrial distributor that values each employee and customer. Our mission is to provide both superior customer service and exceptional technical support in order to ensure the success of our customers."